

**Pharmaceutical & Biotech analysis**

**Aminoglycosides**

Amikacin  
Framycetin Sulphate  
Gentamicin Sulphate  
Kanamycin Sulphate  
Lincomycin  
Neomycin  
Spectinomycin  
Tobramycin

**PET imaging tracer**

FDG

**Macrolide antibiotics**

Azithromycin  
Azaerythromycin  
Clarithromycin  
Erythromycin  
Roxithromycin

**Bioanalysis of pharmaceuticals**

Artemisinin  
Dihydro-artemisinin  
Artemether  
Etoposide  
8-OH-DPAT  
mesna BNP7787  
Vincristine

# Gentamicin Sulphate in Pharmaceutical Preparations

- **European Pharmacopoeia 6.0 (2008) used as basis for this application**
- **Analysis of main substituent and impurities**
- **Reproducible & robust**

## Introduction

Like neomycin and tobramycin, gentamicin belongs to the group of aminoglycoside antibiotics. It is manufactured by a fermentation process and the main constituents are gentamicin C1, C1a, C2 and C2a. Usually also other minor aminoglycosides are found in a pharmaceutical gentamicin preparation. The number of impurities and components possible makes the chromatographic analysis not quite straightforward. Because of the presence of a sugar moiety in these analytes the selectivity and inherent sensitivity of pulsed amperometric detection (PAD) is a very attractive approach [2].

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## Summary

In the European Pharmacopoeia 6.0 (2008) the use of a reversed-phase polymeric column is prescribed for this application [1]. In literature it is shown that such a column may result in very wide and tailing peaks [3]. We have confirmed this and found much better separation using a C18 silica-based column.

In this application note typical results obtained with the ALEXYS<sup>®</sup> gentamicin analyzer based on a C18 column are reported, demonstrating its performance for the analysis of gentamicin.



Figure 1: ALEXYS Aminoglycosides Analyzer.

## Method

The ALEXYS 100 system equipped with a second pump for the post-column addition of NaOH was used. The mobile phase was prepared as described in the EP monograph [1]: 60g/L Na<sub>2</sub>SO<sub>4</sub> (water free), 1.75 g/L octane sulphonic acid, sodium salt, 3 mL/L tetrahydrofuran (THF), 50 mL/L 0.2 M KH<sub>2</sub>PO<sub>4</sub> (pH = 3). The flow rate was 1.5 mL/min. A 0.76 mol/L NaOH solution (prepared from a 50 % stock solution) was added post-column with a flow rate of 0.6 mL/min, leading to a final pH of about 13. The cell current was about 2 μA with the PAD settings selected. Note: only use stabilized THF solvents in the mobile phase to assure low cell currents.

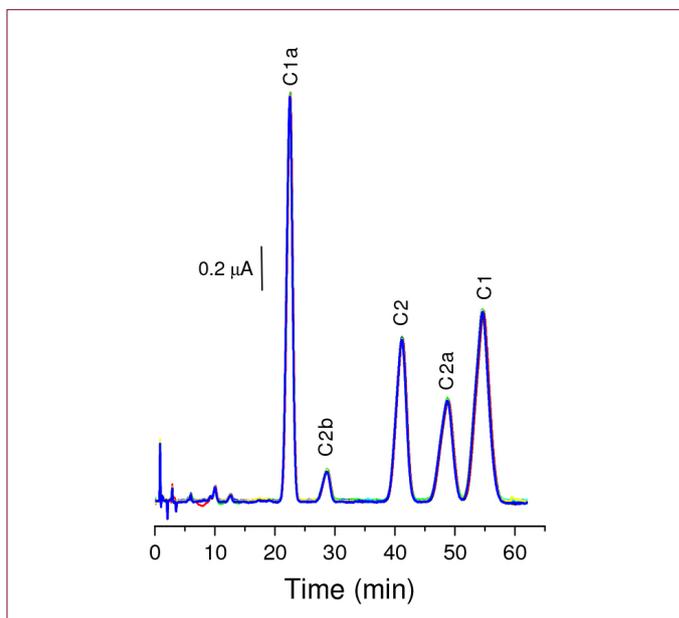


Figure 2: Gentamicin sample (400 μg/ml, 20 μl injected). Overlay of 7 chromatograms. Peak identities were derived from paper [2] and based on peak area percentages.

Table 1

| Conditions  |                                     |
|-------------|-------------------------------------|
| HPLC        | ALEXYS Gentamicin Analyzer          |
| Temperature | 45 °C for separation and detection  |
| Flow rate   | 1.5 mL/min, post-column: 0.6 mL/min |
| Flow cell   | Flexcell™ with Au WE and HyREF™     |
| ADF         | 0.5 Hz                              |
| Range       | 10 μA/V                             |

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## Linearity & Repeatability

Linearity of gentamicin was investigated in the concentration range of 50 – 500 µg/mL. For all gentamicin derivatives the correlation coefficients were better than 0.998 for peak areas and peak heights. The relative standard deviation (RSD) in peak area for 10 replicate injections for gentamicin was ranging between 0.9 and 2.5% for gentamicin C1 and C2b, respectively. The RSD for the retention times was better than 0.2%. Peak resolution between gentamicin C2a and C1 was 1.6.

## EP requirements

In the EP monographs for gentamicin Sulphate a system suitability requirement is specified for the *peak-to-valley ratio*. The peak-to-valley ratio is specified as  $H_p/H_v$ , where  $H_p$  = height above the baseline of the peak due to gentamicin C2a, and  $H_v$  = height above the baseline of the lowest point of the curve separating this peak from the peak due to gentamicin C2. The peak-to-valley ratio  $H_p/H_v > 2.0$ . In Table 1 this EP requirement is compared with the typical results obtained with the ALEXYS gentamicin analyzer.

Table 2

| EP system suitability requirement |             |        |
|-----------------------------------|-------------|--------|
| Parameter                         | EP criteria | Result |
| peak-to-valley ratio $H_p/H_v$    | > 2.0       | 100    |

It is evident from Fig. 2 that gentamicin C2 and C2a are well baseline separated and therefore the peak-to-peak ratio requirement is easily met by the gentamicin analyzer.

## Conclusion

The ALEXYS Gentamicin Analyzer provides a reliable solution for the routine analysis of gentamicin in Pharmaceutical Preparations. It meets the EP requirement for peak-to-valley ratio between gentamicin C2 and C2a.



## Gentamicin Sulphate in Pharmaceutical Preparations

### References

1. Gentamicin sulphate, *European Pharmacopoeia*, 6.0, (2008) 1965-1967
2. W.R. LaCourse, "Pulsed Electrochemical Detection in High Performance Liquid Chromatography", *John Wiley & Sons, New York*, 1<sup>ed</sup>, 1997.
3. E. Adams, W. Roelants, R. De Paepe, E. Roets, J. Hoogmartens, *J. Pharm. Biomed. Anal.*, 18, 689-698 (1998).

### PART NUMBERS AND CONFIGURATIONS

|           |  |
|-----------|--|
| 180.0056C | ALEXYS Aminoglycosides analyzer, including column, flow cell, and post-column addition kit |
| 250.1068  | ALA-510 C18 column, 100x4.6mm, 5µm   |

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*For research purpose only.* The information shown in this communication is solely to demonstrate the applicability of the ALEXYS system. The application was developed with the European Pharmacopoeia, 6.0, (2008) as a basis and conditions may vary slightly from the EP method. The actual performance may be affected by factors beyond Antec Leyden's control. Specifications mentioned in this application note are subject to change without further notice.

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