



Pharmaceutical & Biotech analysis

Aminoglycosides

Amikacin
Framycetin Sulphate
Gentamicin Sulphate
Kanamycin Sulphate
Lincomycin
Neomycin
Spectinomycin
Tobramycin

PET imaging tracer

FDG

Macrolide antibiotics

Azithromycin
Azaerythromycin
Clarithromycin
Erythromycin
Roxithromycin

Bioanalysis of pharmaceuticals

Artemisinin
Dihydro-artemisinin
Artemether
Etoposide
8-OH-DPAT
mesna BNP7787
Vincristine

Neomycin and Framycetin Sulphate in Bulk Drugs

- **European Pharmacopoeia 6.0 (2008) used as a basis for this application**
- **Flexcell with exchangeable gold electrode**
- **Analysis of main substituent and impurities**
- **Reproducible & robust**

Introduction

Neomycin is an antibiotic complex consisting of a mixture of the aminoglycosides Neomycin A, B and C, obtained from *Streptomyces fradiae*, where Neomycin B is the main constituent. It is a widely-used broad spectrum water-soluble antibiotic useful primarily in infections involving aerobic bacteria. It is available as skin ointment (e.g., creams, gels, lotions, etc.) and eye drops. Framycetin (also known as Neomycin B sulphate) is an aminoglycoside antibiotic similar to Neomycin and commonly sold under the brand name Soframycin. Impurities in neomycin and framycetin preparations are analyzed using reversed phase HPLC, with post-column NaOH addition and pulsed amperometric detection (LC-PAD) [1-3].

Neomycin	R ¹	R ²
B	CH ₂ NH ₂	H
C	H	CH ₂ NH ₂



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Summary

The European Pharmacopoeia (EP) has two monographs describing the analysis of Neomycin and Framycetin [4,5] using LC-PAD. The ALEXYS Aminoglycosides analyzer is a dedicated LC solution for the analysis of Neomycin and Framycetin, which matches the EP requirements for peak resolution and signal-to-noise ratio of the principal peak (Neomycin B). In this application note typical results obtained with the Aminoglycosides analyzer are reported demonstrating its performance for the analysis of impurities in bulk drugs.



Figure 1: ALEXYS Aminoglycosides Analyzer.

Method

The Aminoglycosides analyzer is applied for the analysis of several aminoglycosides including Neomycin, Tobramycin and Spectinomycin. The analyzer is equipped with a second pump for the post-column addition of 0.5M NaOH to facilitate PAD detection of the aminoglycosides [2,3]. For post-column mixing a low dead volume Tee connector was used and a PEEK mixing coil with a volume of 375 µL between the Tee and the flow cell.

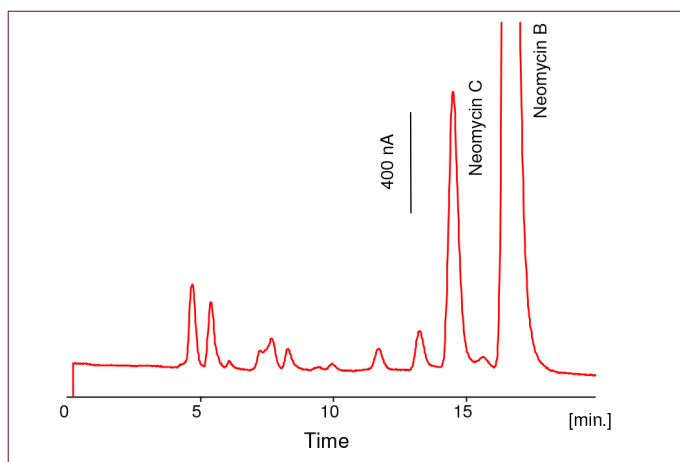


Figure 2: Chromatogram of a 0.5 mg/mL solution of commercial Neomycin sulphate formulation, 10 µL injected. Neomycin B is the main constituent and neomycin C the main impurity.

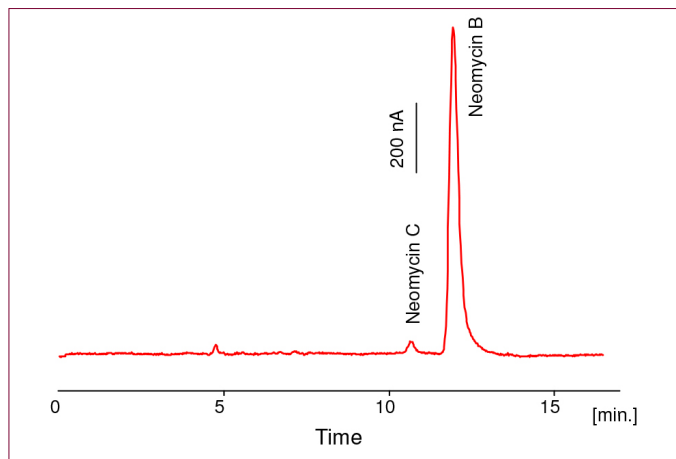


Figure 3: Example chromatogram of a 75 µg/mL Framycetin sulphate reference standard solution (EP BP190 –F67029), 10 µL injected (Note that chromatogram 1b was recorded with slightly different LC conditions as 1a).

The mobile phase was prepared as described in the European Pharmacopoeia monographs [4,5]. The optimal mobile phase consisted of 2% trifluoroacetic acid (20 mL/L) and 8 mL/L of a commercial 50% carbonate-free NaOH solution.

According to the EP the pH may be changed to optimize the resolution between Neomycin C and the principal peak (Neomycin B) if necessary. The effect of pH on the separation of Neomycine was investigated with the aminoglycosides analyzer by varying the amount of 50% NaOH solution in the mobile phase.

In Fig. 3 two chromatograms are shown recorded with a mobile phase with 6 mL/L 50% NaOH (blue curve, pH 1.18) and 8 mL/L 50% NaOH (red curve, pH 1.21), respectively. The retention time for Neomycin C and B shifted significant with increasing pH, and a change in resolution of 1.7 to 2.3 was observed. It is evident from that the pH of the mobile phase is an effective parameter to optimize the LC separation of the aminoglycosides and its impurities.

Table 1

Conditions	
HPLC	ALEXYS Aminoglycosides Analyzer
Oven temperature	32 °C (column and detection)
Flow rate	0.7 mL/min, 0.5 mL/min post column
Flow cell	Flexcell™ with Au WE and HyREF™
ADF™	0.5 Hz
Range	10 µA/V

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EP criteria

In the EP monographs for Neomycin and Framycetin two system suitability requirements are specified for peak resolution and signal-to-noise ratio of the principal peak. In Table 2 the criteria of the EP are compared with the typical results obtained with the ALEXYS Aminoglycosides analyzer.

An example chromatogram of reference solution (c) for the calculation of the signal-to-noise ratio of Neomycin B is shown in Fig. 5. The EP requirements for both peak resolution and S/N ratio are met with the aminoglycosides analyzer.

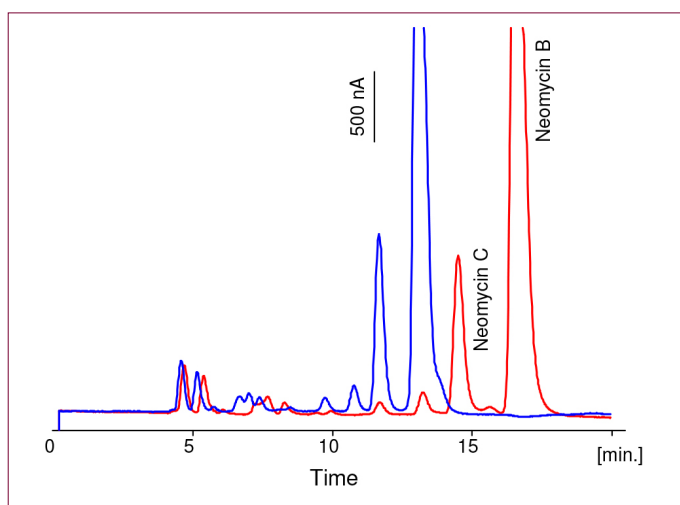


Figure 4: Effect of pH on the separation. Blue: mobile phase with 6 mL/L 50% NaOH (pH 1.18), Red: mobile phase with 8 mL/L 50% NaOH (pH 1.21).

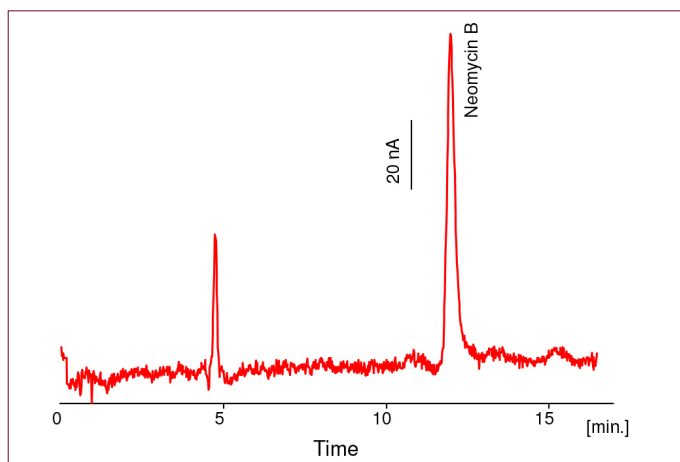


Figure 5: EP system suitability: chromatogram of a 10 μ L injection of 5 μ g/mL framycetin (reference solution c) for signal-to-noise ratio calculation (Neomycin B). Actual S/N = 25.

The C_{LOD} for Neomycin B is approximately 0.6 μ g/mL. The C_{LOD} defined as the concentration that gives a signal that is three times the peak-to-peak noise.

Table 2

EP system suitability requirement		
Parameter	EP criteria	Result
Peak resolution	> 2	2.3
S/N principle peak	> 10	25

Repeatability

The repeatability of the method was evaluated by executing 11 repetitive injections (10 μ L) of a 0.5 mg/mL Framycetin and 0.5 mg/mL Neomycin solution. The relative standard deviation (RSD%) for retention time, peak area and height are listed in table II.

Conclusion

The ALEXYS® Aminoglycosides analyzer provides a sensitive and reliable solution for the analysis of impurities in Neomycin and Framycetin bulk drugs. It meets the EP requirements for peak resolution and signal-to-noise ratio.



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Table 3

Peak table			
	%RSD tR	%RSD H	%RSD A
Neomycin			
Neomycin B	0.11	1.06	0.62
Neomycin C	0.08	1.42	2.42
Framycetin			
Neomycin B	0.04	2.48	1.92
Neomycin C	0.10	1.06	1.75

For Neomycin B and C, RSD's smaller than 2.5% (n=10) were found for both peak area and peak height.

References

1. David A. Stead, "Current methodologies for the analysis of aminoglycosides", J. Chromatogr. B, 747 (2000) 69–93
2. W.R. LaCourse, "Pulsed Electrochemical Detection in High Performance Liquid Chromatography", John Wiley & Sons, New York, 1ed,1997.
3. E. Adams, R. Schepers, E. Roets, J. Hoogmartens, "Determination of neomycin sulfate by liquid chromatography with pulsed electrochemical detection", J. Chromatogr. A, 741 (1996) 233 - 240
4. "Neomycin sulphate", European Pharmacopoeia, 6.0, (2008) 2487-3489
5. "Framycetin sulphate", European Pharmacopoeia, 6.0, (2008) 1947-1949

PART NUMBERS AND CONFIGURATIONS

180.0050C	ALEXYS Aminoglycosides analyzer, including column, flow cell, and post-column addition kit
250.1070	ALA-525 C18 column, 250x4.6mm, 5µm

For research purpose only. The information shown in this communication is solely to demonstrate the applicability of the ALEXYS system. The application was developed with the European Pharmacopoeia, 6.0, (2008) as a basis and conditions may vary slightly from the EP method. The actual performance may be affected by factors beyond Antec Leyden's control. Specifications mentioned in this application note are subject to change without further notice.

Distributor:

ERC GmbH
 ☎ +49 89 66055696
 ☎ +49 89 60824826
 partner@erc-hplc.de
 www.erc-hplc.de



www.myAntec.com

